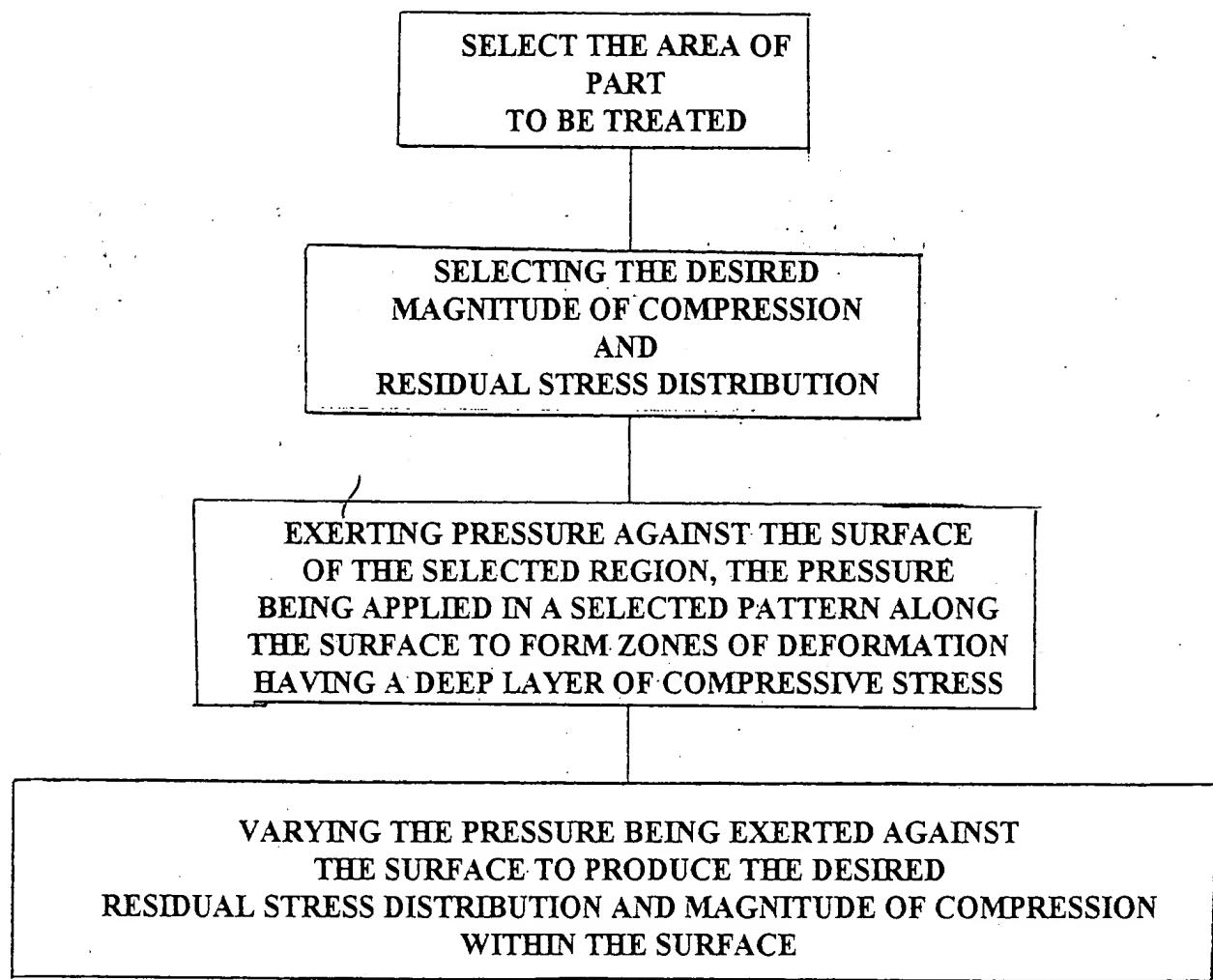


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FIG. 1



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LONGITUDINAL RESIDUAL STRESS DISTRIBUTION

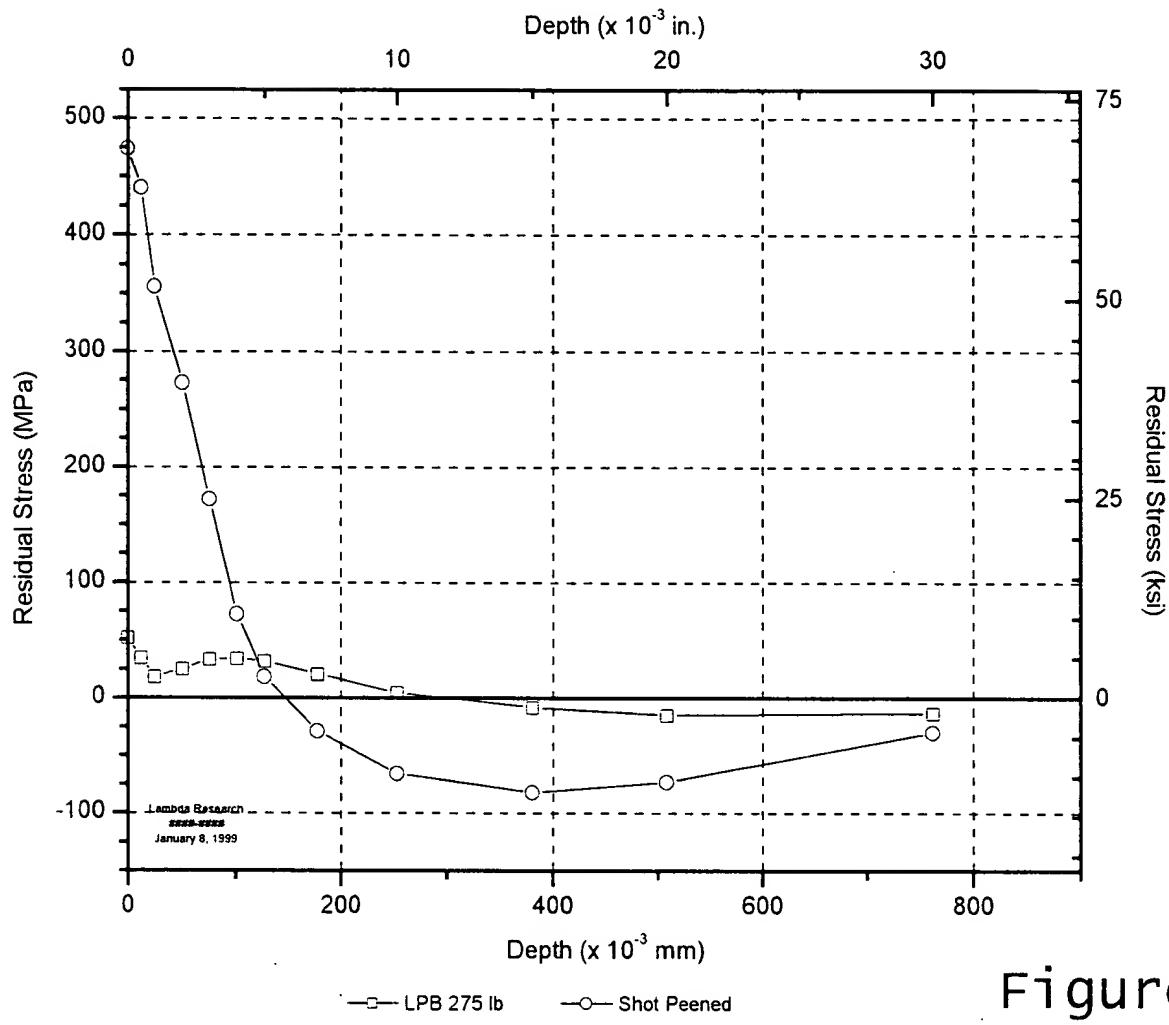


Figure 2

PERCENT COLD WORK AND Y.S. DISTRIBUTION

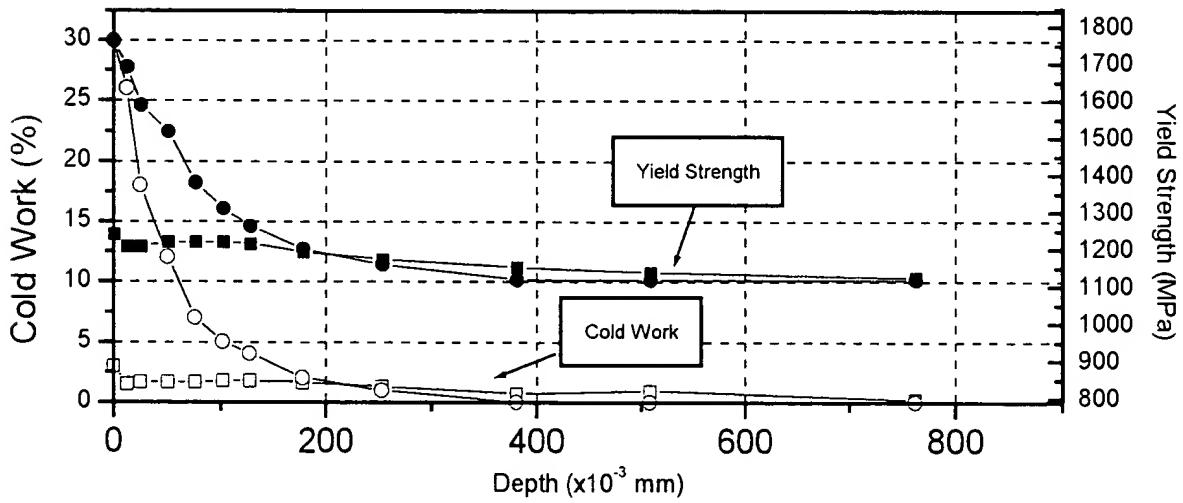
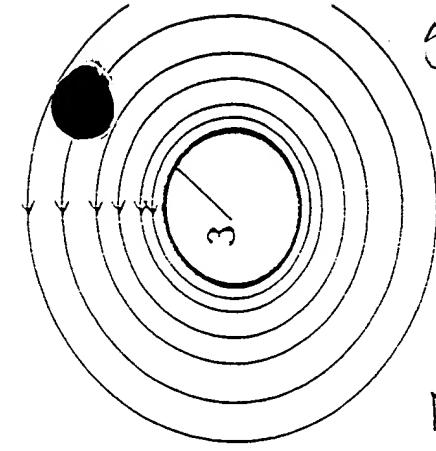
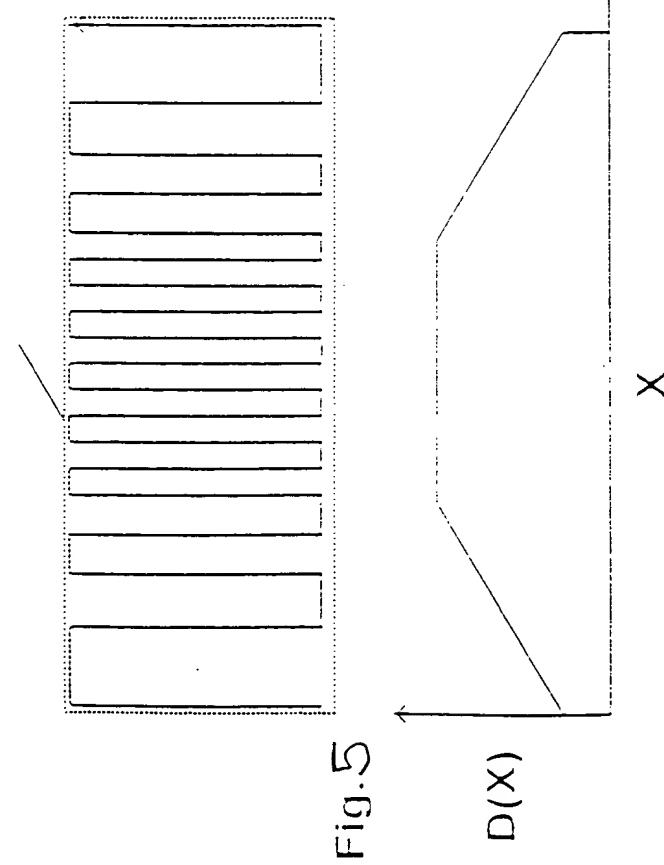
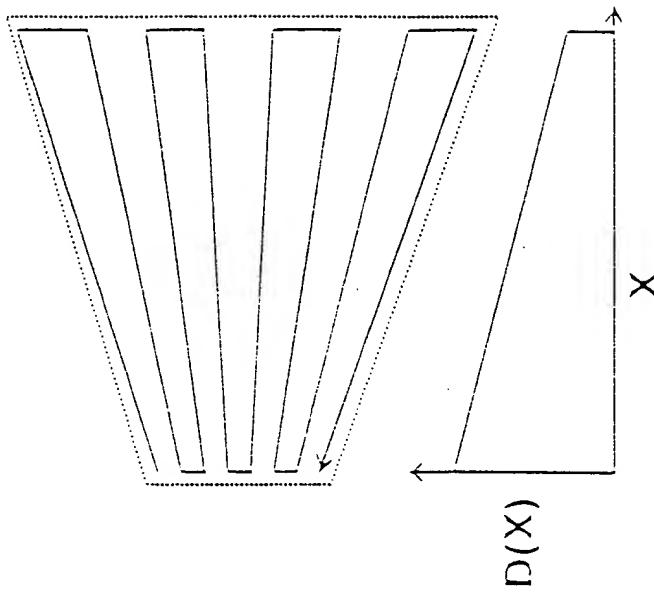
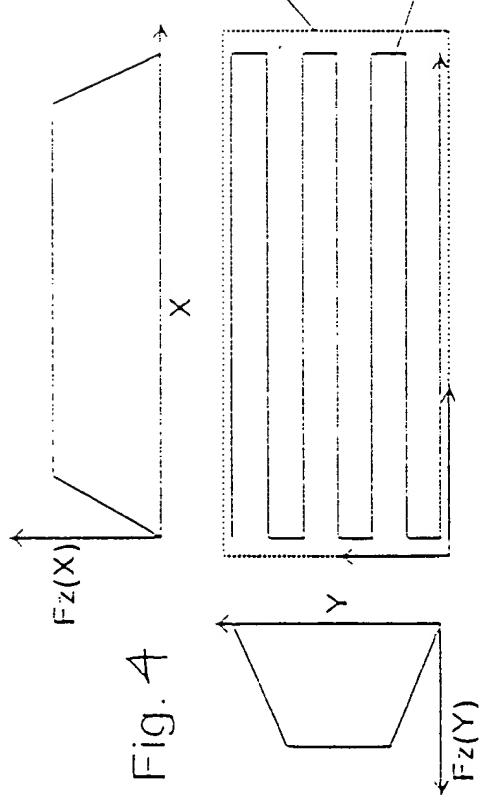


Figure 3

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RESIDUAL STRESS DISTRIBUTION

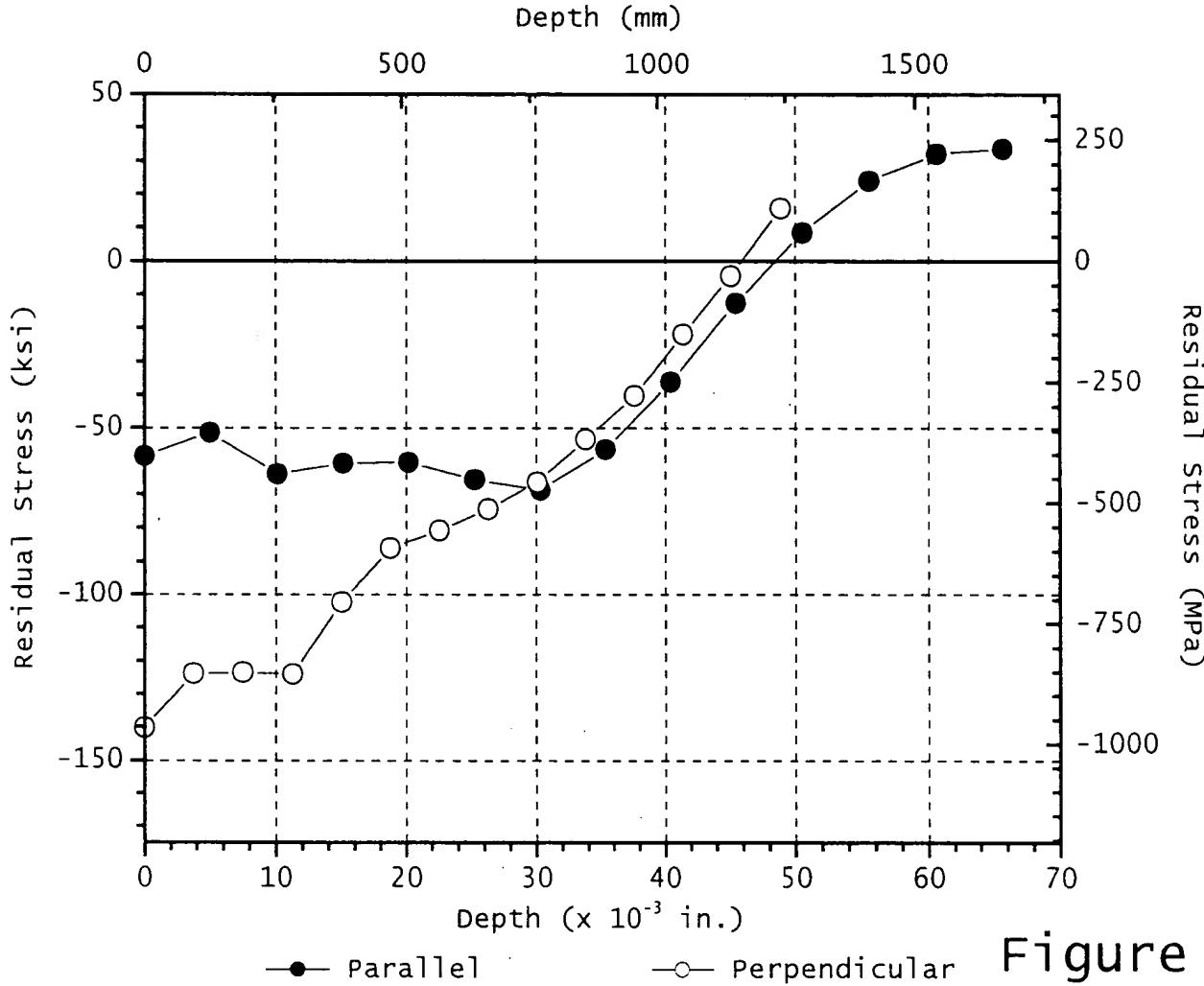
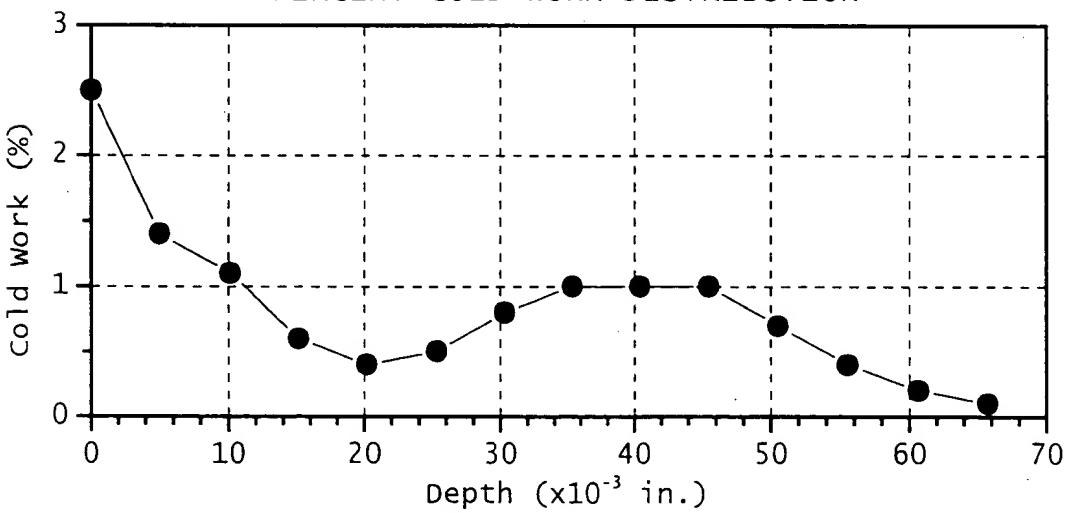


Figure 8

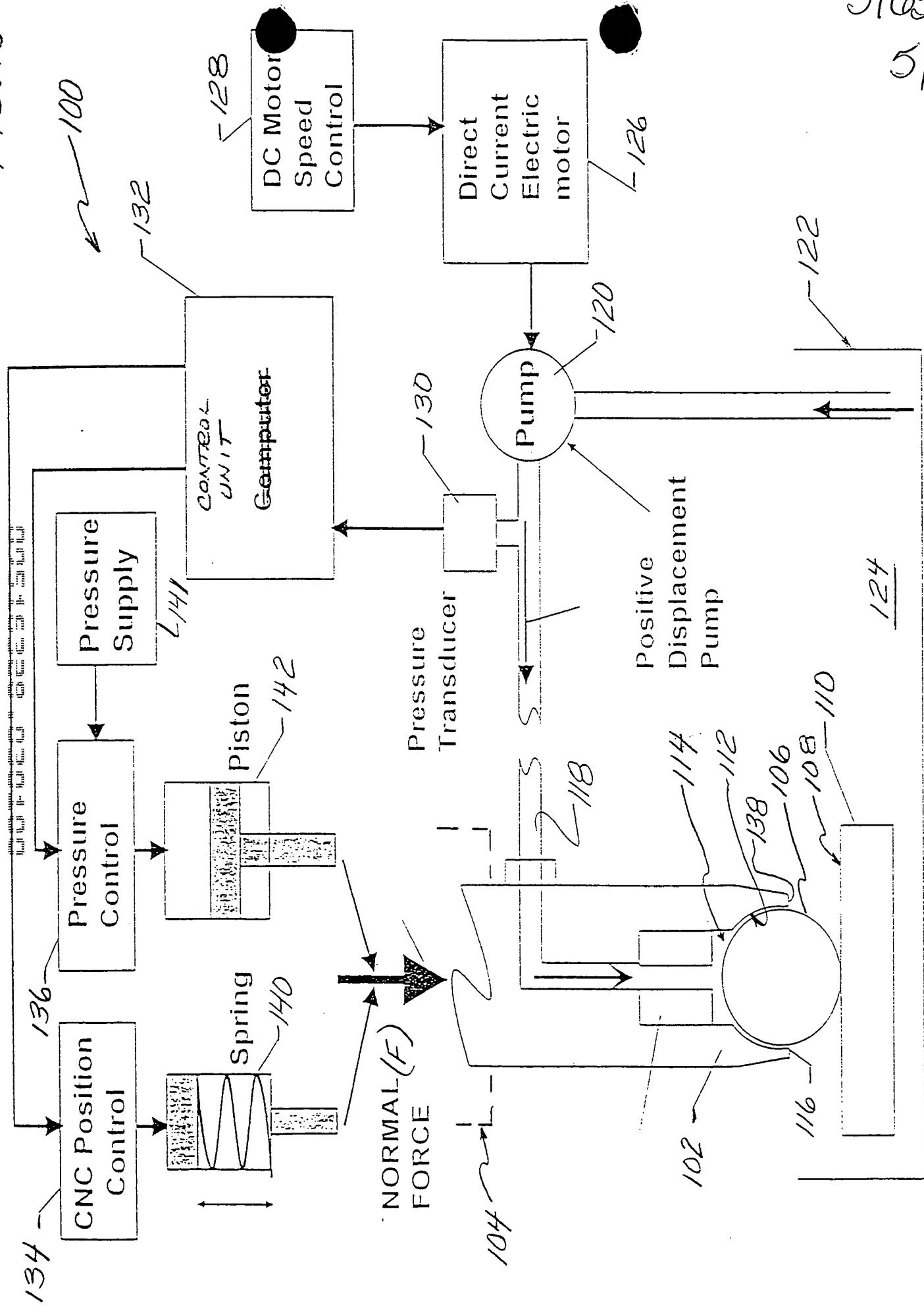
PERCENT COLD WORK DISTRIBUTION



4340 STEEL LPB COUPON

Figure 9

FIG. 10



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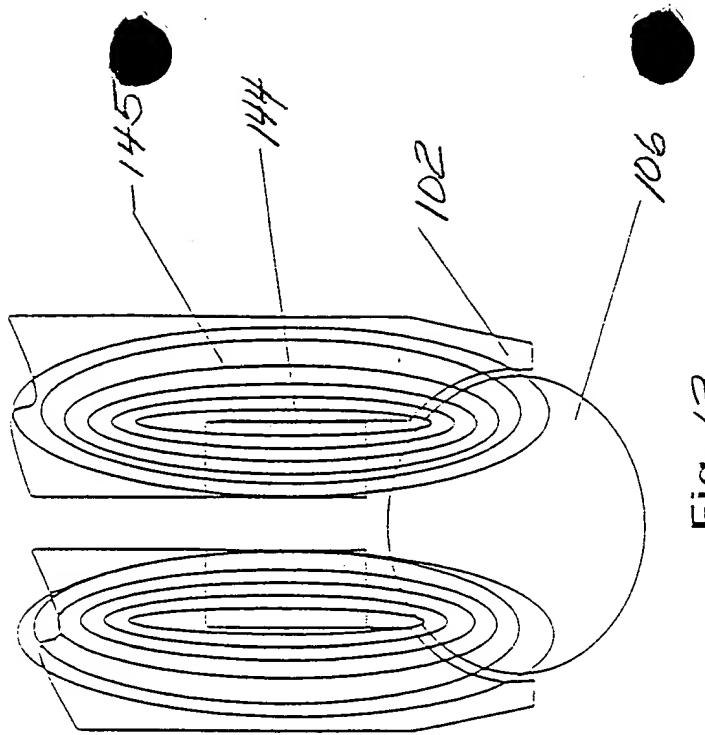


Fig. 13

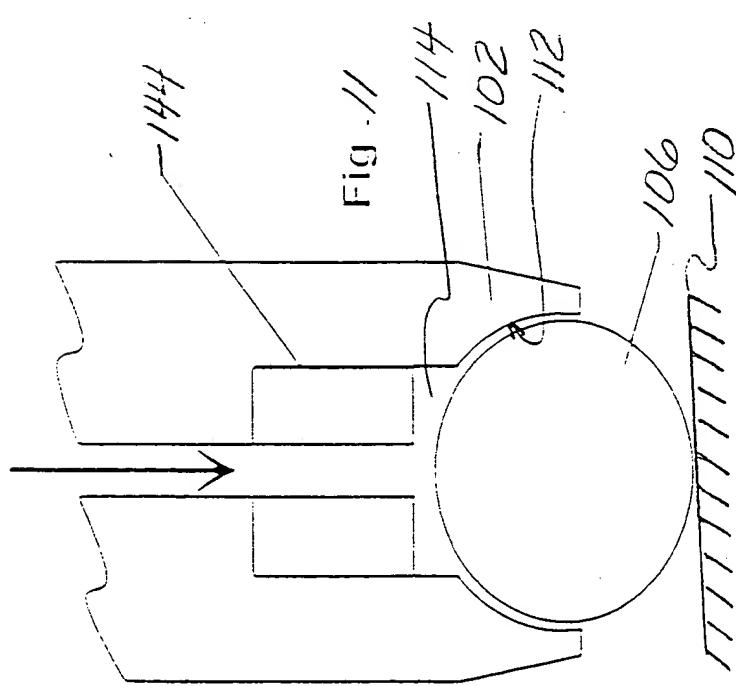


Fig. 11

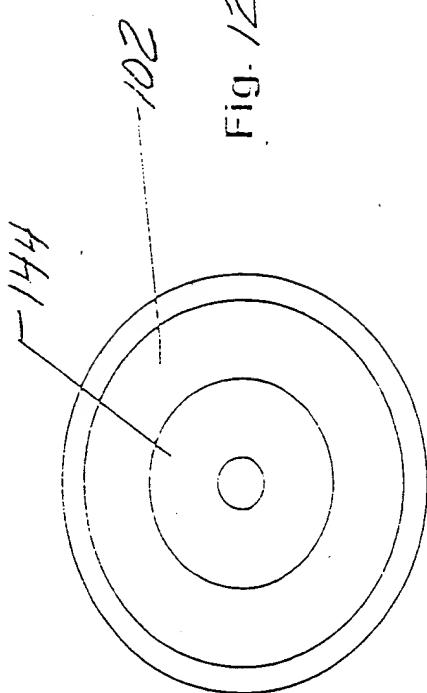


Fig. 12

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FIG. 14

